

## The Thermostability and Reactivity of GaP Nanocrystals in Oxygen: From GaP Nanocrystals to Ga<sub>2</sub>O<sub>3</sub> Nanocrystals

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The thermostability and reactivity of GaP nanocrystals in O<sub>2</sub> were investigated using the thermogravimetric analysis (TGA), differential thermal analysis (DTA), powder X-ray diffraction (XRD), and X-ray photoelectron spectroscopy (XPS) analysis techniques.  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanoparticles, nano-hollow-particles, or nanorods and nanotubes can be separately obtained from the oxidation of nanocrystalline GaP at 400 °C for 30 min in dry O<sub>2</sub> atmosphere via manipulating different heating rates. Transmission electron microscopy (TEM) and energy-dispersive X-ray spectrometry (EDX) analysis showed that the products were all  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> but with different morphologies when different heating rates were applied. The formation mechanisms of the different morphological  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanocrystals were discussed.

### Introduction

Semiconductor nanoparticles are interesting materials because they have chemical and physical properties different from those of the corresponding bulk and isolated atoms or molecules.<sup>1–4</sup> Residing in the mesoscopic regime between the molecular and bulk regimes, semiconductor nanoparticles have unique electronic, magnetic, and optical properties due to their small size and large surface-to-volume (*S/V*) ratio.<sup>5,6</sup> During the past decade, the design of novel nanostructured semiconductor materials become a part of frontier research because their properties have potential applications in various fields, such as microelectronics, photocatalysis, nonlinear optics, photoelectrochemistry, imaging science, and electrooptics.<sup>7,8</sup> Among the semiconductor materials, the II–VI group semiconductor nanomaterials have been most widely and deliberately studied, and much work has been done especially on the aspect of preparation techniques and their properties.<sup>9–12</sup> In contrast, the study of the III–V group

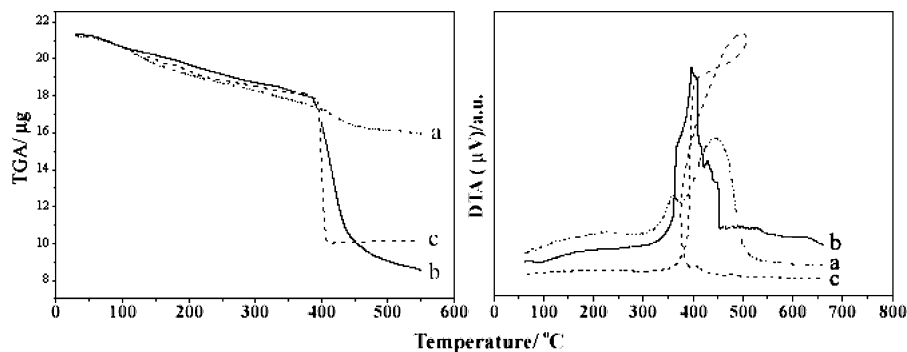
semiconductor nanomaterials is relatively less, owing to the great difficulty in their preparation.<sup>4</sup> In addition, quantum size effects on the optical properties have been predicted to be more pronounced in the III–V group semiconductor nanomaterials than that in II–VI semiconductor nanomaterials since III–V semiconductor nanomaterials have a greater degree of covalent bonding, a less ionic lattice, and larger exciton diameters.<sup>13</sup> Hence, it is very important to further study the synthesis and properties of III–V semiconductors nanomaterials under mild conditions. Moreover, the application of semiconductors depends on the change of the environment conditions, so studying the influence of environment conditions on the properties of semiconductor nanomaterials is also impending.

GaP is an indirect gap semiconductor and has many important applications in microelectronic devices. However, despite a few reports about the synthesis and properties of GaP nanocrystals,<sup>14–16</sup> very little is known about the thermal stability of III–V semiconductor nanocrystals. In the past

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**Figure 1.** Thermogravimetric analyses and differential thermal analysis of GaP nanocrystals in O<sub>2</sub> flow at different heating rates from 30 to 550 °C. The heating rates are (a) 5 °C/min; (b) 10 °C/min, and (c) 20 °C/min.

several years, our group has been devoted to the synthesis and properties of GaP nanocrystals, and many significant results have been found,<sup>17–21</sup> which provide an important and reliable basis for application of GaP nanocrystals in practice. In this paper, the thermal stability and reactivity of GaP nanocrystals in O<sub>2</sub> atmosphere were studied in detail, and some new phenomena arose. The results showed that GaP nanocrystals were oxidized at lower temperature than bulk GaP material and different morphologies of α-Ga<sub>2</sub>O<sub>3</sub> were obtained by controlling the heating rates. This result provides a convenient path for producing α-Ga<sub>2</sub>O<sub>3</sub> with different morphologies, such as nanoparticles, nano-hollow-particles, nanorods, and nanotubes.

## Experimental Section

The starting GaP nanocrystals used in the present study were synthesized in the benzene thermal route using Na<sub>3</sub>P and GaCl<sub>3</sub> as the raw materials, which has been described elsewhere.<sup>19</sup> The thermostability behavior of GaP nanocrystals in O<sub>2</sub> was thoroughly studied through thermogravimetric analysis (TGA) and differential thermal analysis (DTA) techniques, which were performed using a Perkin-Elmer DC/2C type TG-DTA instrument at different heating rate. The reaction process of GaP nanocrystals in O<sub>2</sub> was carried out in a horizontal quartz tube of a conventional tubular furnace. A 2 g portion of GaP nanocrystals was loaded into a quartz crucible, which was then horizontally placed in a quartz tube of a tubular furnace. First, the quartz tube was evacuated for 20 min by a vacuum pump. After the quartz tube was ventilated by high purity (99.99%) O<sub>2</sub> at a flow of about 20 sccm (standard cubic centimeters per minute) for several minutes, it was heated to 400 °C at different heating rates (5, 10, and 20 °C/min) and kept constant for different times. A unit mass flow controller controlled the flow velocity of O<sub>2</sub> gas. Gray-white or white products were cooled to room temperature and sealed into glass tubes for further characterization.

The phases of the products are detected at a scanning rate of 0.02°·s<sup>-1</sup> in the 2θ range from 20° to 60° using a D/max-γA model X-ray diffractometer with Ni-filtered Cu Kα radiation while the starting GaP nanoparticles were recorded at a scanning rate of 0.05°·s<sup>-1</sup>. X-ray photoelectron spectroscopy (XPS) was performed on a VGESCALAB 220i-XL X-ray photo spectrometer with Al Kα (1186.6 eV) radiation as the exciting source; measurements were performed at pressures lower than 1 × 10<sup>-8</sup> Torr. The binding energies obtained in the XPS analysis were corrected by referencing the C 1s peak to 284.60 eV. A Fourier transform infrared spectrometer (FT-IR) spectrum of pellets of the samples mixed with KBr was recorded on a Nicolet Magna-IR 750 FTIR spectrometer at a resolution of 4 cm<sup>-1</sup>. Transmission electron microscopy (TEM) images of the samples were obtained from a Hitachi model H800 transmission electron microscope using an accelerating voltage of 200 kV. Samples for experiments for TEM investigations were briefly ultrasonicated in ethanol, and then, a drop of the suspension was placed on a holey copper grid with carbon film.

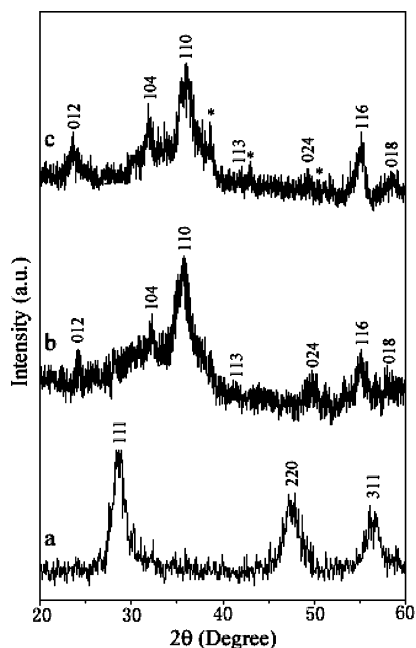
## Results and Discussion

A detailed thermostability behavior of the GaP nanocrystals was studied via thermogravimetric analysis (TGA) and differential thermal analysis (DTA), which were collected under O<sub>2</sub> flow with 5, 10, and 20 °C /min heating rates, respectively. The typical TGA-DTA profiles are shown in Figure 1.

From the TGA and DTA results, one can see that some changes have occurred and obviously chemical reactions of GaP nanocrystals in O<sub>2</sub> take place. These interesting phenomena give us inspiration about thoroughly studying the reactivity of GaP nanocrystals in O<sub>2</sub>, and detailed reaction processes of GaP nanocrystals in O<sub>2</sub> have described in the Experimental Section. After heat treatment in O<sub>2</sub> at different temperatures or times, it was found that the gray powders of GaP nanocrystals turned into gray-white or white powders. These changes will be explained in a later section.

XRD was used to examine the crystal structure and phase purity of the products, and the typical XRD patterns of the resulting materials are shown in Figure 2. α-Ga<sub>2</sub>O<sub>3</sub> is obtained from GaP nanocrystals at the heating rate of 5 °C/min, and the corresponding XRD pattern is shown in Figure 2b. All the reflection peaks are indexed to those of α-Ga<sub>2</sub>O<sub>3</sub> (JCPDS file 6-503), which is the low-temperature polymorph phase of the gallium oxides. Figure 2c displays the XRD pattern of the products prepared from the heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C for 30 min at the heating

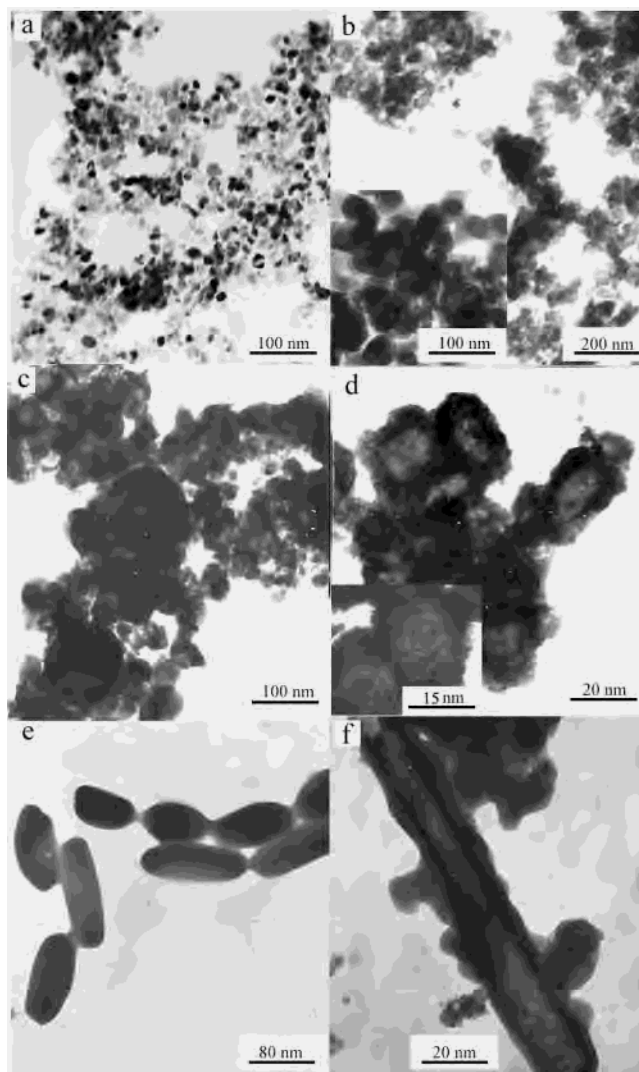
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**Figure 2.** XRD patterns of (a) the starting GaP nanocrystals, (b) the sample obtained from the heat treatment of GaP nanocrystals at 400 °C for 30 min at a heating rate of 5 °C/min, and (c) the unwashed samples obtained from the heat treatment of GaP nanocrystals at 400 °C for 30 min at a heating rate of 10 or 20 °C/min. Asterisk indicates the residual elemental Ga.

rate of 10 °C/min or 20 °C/min, indicating the products are the  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> with the coexistence of minor elemental Ga (denoted with an asterisk in Figure 2c, JCPDS file 31-0539). The minor elemental Ga can be easily removed by treatment using 1 N hydrochloric acid, and then,  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> can be obtained, which is confirmed by an XRD pattern similar to that in Figure 2b. The XRD patterns of all the products are quite different from that of the starting GaP nanoparticles (as shown in Figure 2a). The results show that  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> formed in the heat treatment of GaP nanocrystals in O<sub>2</sub> via a P–O metathesis reaction; namely, P atoms escape from the GaP nanocrystals while Ga atoms combined with O atoms.

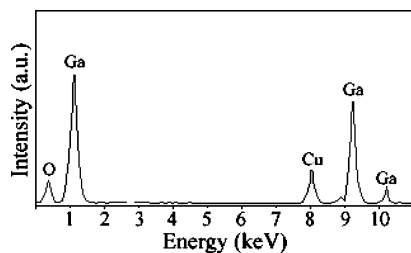
The morphology and structure of the products obtained from the heat treatment of GaP nanocrystals in O<sub>2</sub> at different heating rates have been further characterized by TEM. Figure 3a shows the TEM image of starting GaP nanocrystals with diameter in the range  $9 \pm 2$  nm. Figure 3b shows that the  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> obtained from the heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C for 30 min at the heating rate of 5 °C/min consists of uniform spherical nanoparticles with the diameter of  $45 \pm 5$  nm, which is in good agreement with the XRD result calculated by Scherrer equation. They exhibit the similar morphology with the starting GaP nanocrystallites, and the only difference is that the resulting Ga<sub>2</sub>O<sub>3</sub> nanocrystals are larger than the starting GaP nanocrystals due to the heating treatment at 400 °C. But for the  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> fabricated at 400 °C for 30 min at heating rates of 10 and 20 °C/min, the morphologies of the products are quite different from the product obtained at 400 °C for 30 min at a heating rate of 5 °C/min. As shown in Figure 3c,d, the product is nano-hollow-particles with the diameter 18–22 nm and the hollow pore about 8–10 nm at the heating rate



**Figure 3.** TEM images of (a) the starting GaP nanocrystals, (b)  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanoparticles obtained from heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C for 30 min at a heating rate of 5 °C/min (the inset is the high-magnification image), (c)  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> hollow particles obtained from heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C for 30 min at a heating rate of 10 °C/min, (d) the high-magnification image for part c, (the inset is the higher-magnification image), and (e) and (f)  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanorods and nanotubes obtained from heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C for 30 min at a heating rate of 20 °C/min.

of 10 °C/min. The inset image with higher magnification clearly exhibits its hollow structure. At the heating rate of 20 °C/min, the product is nanorods with the diameters of ca. 30–40 nm and lengths of 80–100 nm (Figure 3e), and some nanotubes were found to coexist with the nanorods, as shown in Figure 3f.

An energy-dispersion X-ray spectroscopy (EDX) measurement attached to the TEM was employed to analyze the chemical composition of Ga<sub>2</sub>O<sub>3</sub> over a large area on the samples obtained from the heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C at different heating rates. All the EDX spectra (Figure 4) showed gallium, oxygen, and copper peaks. It is obvious that the copper peak is caused by the copper grid used to clamp the nanocrystals. EDX quantitative microanalysis revealed that Ga and O have an approximate composition of Ga<sub>2</sub>O<sub>3</sub> with a predominance of oxygen and



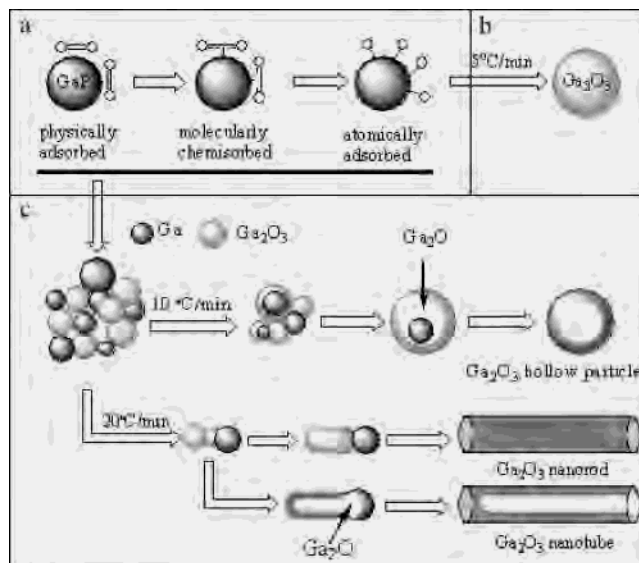
**Figure 4.** EDX spectrum of the sample obtained from the heat treatment of GaP nanocrystals in O<sub>2</sub> at 400 °C for 30 min at the heating rate of 20 °C/min.

gallium elements with the atomic ratio of O and Ga being ca. 60.7%/39.3%. In addition, X-ray photoelectron spectroscopy (XPS) was used to investigate the elemental composition of the starting GaP nanocrystals and the oxidation products of the nanocrystals. The binding energy values of the Ga<sub>3d</sub>, P<sub>2p</sub>, and O<sub>1s</sub> core levels agree well with such a chemical environment of the GaP and Ga<sub>2</sub>O<sub>3</sub>. This clearly indicates that the O<sub>2</sub> molecules must be chemically bonded to Ga atoms, presumably forming O–Ga bonds.

These results indicated that, no matter what heating rate was used in our experiments, the O–P metathesis reaction occurred. The replacement of P by O atoms is facilitated by the fact that P is more volatile than Ga and tends to escape from GaP upon thermal annealing. The thermal stability of GaP powder under flowing O<sub>2</sub> reveals that there are some volatile or decomposable components, which has been confirmed by the weight loss on the TGA curves. The first weight loss is lagged in the temperature range 30–350 °C, which is attributed to the elimination of surface capping groups such as the oxide layer and adsorbed water in the starting GaP nanocrystals. Because of the higher surface areas and reactivity of the nanocrystals, the atoms on the surface are much more easily oxidized when they are exposed to air. Similar phenomena of oxidization layer have been reported on InP<sup>22</sup> and InAs<sup>23</sup> nanocrystals. The oxide layer has been detected by the XPS technique, and the adsorbed water can be detected by Fourier transform infrared spectroscopy (FT-IR) (XPS and FT-IR spectrum not shown). With increasing temperature, from the TGA and DTA profiles one can see that the pronounced weight loss step is found in the temperature range 350–500 °C in O<sub>2</sub>, which can be ascribed to the loss of phosphorus for GaP nanocrystals and the O–P metathesis reaction. So, we think the feasible temperature of the metathesis reaction of O–P is 400 °C in O<sub>2</sub>.

On the basis of the experimental observations, a growth mechanism is proposed, and a schematic representation of the formation α-Ga<sub>2</sub>O<sub>3</sub> nanocrystals with different morphologies is given in Figure 5.

As we know, the surface area of nanocrystals is much larger than that of the bulk materials, and there exist a lot of vacancies and dangling bonds on the surface of nanocrystals.



**Figure 5.** Proposed mechanism of the formation of α-Ga<sub>2</sub>O<sub>3</sub> nanocrystals: (a) the surface adsorption reaction of O<sub>2</sub> on GaP nanocrystals and the nucleation of Ga<sub>2</sub>O<sub>3</sub>, (b) the growth of α-Ga<sub>2</sub>O<sub>3</sub> nanoparticles at lower heating rate, and (c) step growth of α-Ga<sub>2</sub>O<sub>3</sub> nano-hollow-particles, nanorods, or nanotubes at higher heating rate.

In our experiment, the O<sub>2</sub> molecules are adsorbed onto the surface of the starting GaP nanocrystals during the initial heating stage (Figure 5a). First, the adsorbate (here O<sub>2</sub>) forms the adatom on the surface of GaP nanocrystals (adsorbent), and it is physically adsorbed via a van der Waals force. The vacancies and dangling bonds on the surface of GaP nanocrystals supply a favorable environment for O<sub>2</sub> molecules to form bonds. Upon elevating the temperature, chemical bonding of O and Ga formed; that is to say, the molecular chemisorbs occur, producing the local sorbate–sorbent bonding adsorption or activated adsorption. As a result, the O<sub>2</sub> molecules can be activated on the surface of GaP nanocrystals at a rather lower temperature, remarkably weakening the strength of O=O on the surface of GaP nanocrystals in O<sub>2</sub>. The activated O atoms form, and a kind of atomic adsorption occurs; then, the metathesis reaction of O and P takes place. It is well-known that the thermal oxidation of compound semiconductors such as GaAs and GaP-based materials is a much more complex phenomenon.<sup>24,25</sup> For bulk GaP materials, the completed oxidation takes place only when the temperature is higher than 800 °C.<sup>26,27</sup> But in our experiments, the metathesis reaction of O and P in nanocrystalline GaP takes place at 400 °C. The remarkable temperature reduction is attributed to the larger surface area of nanocrystals as compared to that of the corresponding bulk materials, and there exist a lot of vacancies and dangling bonds on the surface of nanocrystals. The high surface area and reactivity of nanocrystalline GaP

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directly result in the formation of  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> at lower temperature, lower pressure, and shorter time.

At a lower heating rate (5 °C/min), the oxidized product is only  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanoparticles rather than nanorods and hollow particles. Under this condition, the desorption of P, absorption of O, and oxidation is a synchronous process in the GaP nanocrystals, and no excess Ga droplets form. This has been validated by the XRD pattern (as shown in Figure 2b). At the same time, P atoms could be easily oxidized into PO<sub>x</sub> gas flowing out of the chamber, which is indeed a smokelike gas observed in our experiment. Thus,  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> gradually forms on the surface of the GaP nanoparticles during this process. The total reaction can be described as eq 1.

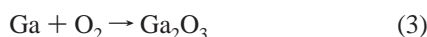


The resulting  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanoparticles inherit the GaP morphology, which can explain the similarity of the morphology of the resulting  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> and the starting GaP nanoparticles (Figure 5b).

However, when the heating rate is higher ( $\geq 10$  °C/min), the reaction is complicated, and the initial chemical reaction is the desorption of P from GaP nanocrystals, as described as eq 2.

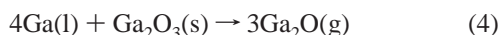


The desorption chemical reaction is dominant and rapid. Then, the newborn gallium forms first with such high reactivity as to quickly react with O<sub>2</sub> to produce many  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nuclei (that is eq 3).



A higher heating rate also promotes the newborn Ga coalescence along with its oxidation, resulting in the appearance of smaller droplets of Ga. The  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nucleus start to aggregate and act as the nucleation seeds; then, step growth goes on, with a Ga droplet being pushed outward by the descending  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> (Figure 5c). The formed Ga droplets play a crucial role in the growth of  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nano-hollow-particles or nanorods, which have been confirmed by the XRD of the products obtained at the heating rates of 10 and 20 °C/min, as shown in Figure 2c.

$\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nano-hollow-particles were obtained at the heating rate of 10 °C/min, and its growth mechanism can be schematically described in Figure 5c. In this process, the Ga droplets react with O<sub>2</sub> in the outer surface to form  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> (eq 3), which lay over the surface of Ga droplets. The reascent  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> outer layer reacts with inner Ga droplets in the interface to produce Ga<sub>2</sub>O until all Ga droplets were exhausted as described in eq 4.



The Ga<sub>2</sub>O will automatically get out from the products due to high volatilization,<sup>28,29</sup> resulting in the formation of

the final nano-hollow-particle structures, which is in fact indeed an oxidation–evaporation process.

For the  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanorods and nanotubes obtained at the heating rate of 20 °C/min, it can be understood on the basis of the vapor–liquid–solid (VLS) mechanism, which is widely used to explain the growth of fiberlike semiconductors.<sup>30–32</sup> The main characteristic of this mechanism is the presence of intermediates, which serve as catalysts between the vapor feed and the solid growth at elevated temperatures under chemical vapor deposition conditions. In this work, the intermediate Ga governs the growth of  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanorods or nanotubes, and Figure 5c schematically depicts the mechanism of the formation of  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> nanorods and nanotubes. For the nanorods, the growth is controlled by the crystal growth rate at the liquid–solid interface (kinetically limited). Diffusion of atoms in the droplet is then relatively faster with respect to crystal growth, and the concentration is uniform throughout the droplet. Growth takes place at the entire liquid–solid junction, giving rise to solid rods. As regards to the nanotubes, the growth is the diffusion limited. The growth rate has increased with respect to the rate of diffusion as the concentration of atoms in the droplets has been depleted. At the liquid–solid interface, the nucleation front is ring-shaped, giving rise to the growth of tubes. An analogous growth mechanism was proposed for the growth of hollow and solid carbon nanofibers.<sup>33</sup> In the process of formation of nanorods or nanotubes, reaction 4 should also take place at the interface of Ga and Ga<sub>2</sub>O<sub>3</sub>.

The described mechanisms showing that  $\alpha$ -Ga<sub>2</sub>O<sub>3</sub> can form in GaP via the O–P metathesis are directly supported by the thermostability study of GaP nanocrystals in O<sub>2</sub>. At a lower heating rate, the desorption of P and oxidation are synchronous processes; accordingly, the weight loss should be laggard. But when at higher heating rate, the desorption of P is preferential, so the weight loss should be precipitous. The typical TGA results in Figure 1 are completely in accord with this conclusion. One can see that, at the heating rate of 5 °C/min (Figure 1a), the weight loss is laggard; i.e., reaction 1 takes place in this process. The O and Ga atoms can be completed miscible by an oxidation process since the O and Ga atoms can form a stable electrovalent bond, resulting in the final formation of Ga<sub>2</sub>O<sub>3</sub> nanoparticles. In Figure 1a, if we eliminate the effects of the oxide layer and adsorbed water in the starting GaP nanocrystals, the weight loss is estimated to be 7.1%, according with the value of 6.92% calculated by eq 1. At the heating rate of 10 or 20 °C/min, a precipitous line was obtained (Figure 1b,c), illuminating the weight loss much more quickly than at the heating rate of 5 °C/min, which is also accordance with the proposed mechanism. In both cases, at higher heating rates, reaction 2 becomes preferential and rapid, followed by reaction 3. Then, the

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resulting Ga atoms react with the nascent Ga<sub>2</sub>O<sub>3</sub> to produce Ga<sub>2</sub>O via reaction 4, but the Ga<sub>2</sub>O is volatile and gets out of the system. So, considering the two weight loss processes, the total weight loss is much greater at the higher heating rates. Further analysis can easily find that the weight loss at the heating rate of 10 °C/min should be more than that at the heating rate of 20 °C/min due to the different mechanism of the formation of nano-hollow-particles and 1D nanostructures. At the heating rate of 10 °C/min, the Ga droplet surface was covered by the nascent Ga<sub>2</sub>O<sub>3</sub> layer, and the contact interface of Ga and Ga<sub>2</sub>O<sub>3</sub> is large, resulting in a mass of Ga<sub>2</sub>O form via reaction 4, so the weight loss is the largest. Meanwhile, at the heating rate of 20 °C/min, the faster growth to 1D nanostructures makes less contact between Ga and Ga<sub>2</sub>O<sub>3</sub>; thus, fewer volatile Ga<sub>2</sub>O species formed and left the system, and the weight loss is relatively less. From Figure 1b,c, the weight loss can be calculated as 51.1% and 43.3% for the heating rate of 10 and 20 °C/min, respectively, which supports the described analysis and the proposed formation mechanism.

### **Conclusion**

In conclusion, GaP nanocrystals are not stable in O<sub>2</sub> at elevated temperature and can easily be oxidized at a rather

lower temperature of 400 °C, much lower than that of the bulk GaP materials since the large surface area of the starting GaP nanocrystalline can reduce remarkably the difficulty of oxidation. α-Ga<sub>2</sub>O<sub>3</sub> with different morphologies, such as nanoparticles, nano-hollow-particles or nanorods and nanotubes can be obtained via manipulating the heating rates at 5, 10, and 20 °C/min, respectively. The thermostability of GaP nanocrystals in O<sub>2</sub> has been in detail explored and supported by the proposed formation mechanism of Ga<sub>2</sub>O<sub>3</sub> with different morphologies. This study of the thermostability of GaP nanocrystals in O<sub>2</sub> not only provides an important and reliable basis for application of GaP nanocrystals in practice to the request for environment conditions, but also can be used to synthesize different morphologies of Ga<sub>2</sub>O<sub>3</sub> nanocrystals via controlling the heating rates.

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